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(54) **COASTER**

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a coaster with improved durability and convenience provided by suppressed use of expensive cork, by forming the top and bottom boards of the coaster with cork and intervening a core board made of a material non-extensible by drawing between top and bottom boards to make a sandwich structure.

SOLUTION: This coaster A is formed into a sandwich structure by intervening a core board 2 made of a material non-extensible by drawing between the top and bottom boards 1, 3 made of cork, and printing on the surface of the coaster A is carried out by offset printing in an intermediate forming process for the top board 1 and the bottom board 2. The coaster A is made 1-2mm in thickness and formed by adhering top board 1 and bottom board 3 made of cork onto the top and bottom faces of the core board 2. The core board 2 can be made of a polyvinyl chloride resin sheet (about 0.5-1.0mm thick), paper, or polystyrene paper with similar thickness. The coaster A can be constituted as a jigsaw puzzle assembled playing.

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